

# Humber Treatment Plant

Capital Projects Status  
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## Humber Treatment Plant

### Capital Projects Status

- Digesters 1 - 6 rehabilitation
- Digesters 7-10 clean-out and mechanical upgrade
- South Primary tanks upgrade
- STB upgrade
- New Bar Screens installation
- Odour Project

## Digesters 1 – 6 Rehabilitation



## **Digesters Rehabilitation**

### **Scope of Project**

- Digesters 1 - 6 rehabilitation (structural)
- Digesters gallery rehabilitation (structural)
- Mechanical upgrade
- Electrical upgrade
- Control systems upgrade

## **Digesters Rehabilitation**

### **Key Benefits**

- Improved process equipment
- Improved treatment process
- Improved housekeeping
- Improved working conditions
- Reduced odour emission
- Improved safety in the Process Area







## Digesters 7 – 10 Clean-out and Mechanical Upgrade Scope

- Tanks clean-out
- Tanks gas proofing
- Upgrade of mechanical equipment
- *Preventative Maintenance Activities*

## Digesters 7 – 10 Clean-out and Mechanical Upgrade Key Benefits

- Improved process equipment
- Improved treatment process

## **Rehabilitation of South Primary Settling Tanks**

### **Scope of Project**

- Replacement of sludge collection mechanisms
- Structural improvements
- Installation of a dedicated odour control system (pre-phase of the Odour Control Project)

## **Rehabilitation of South Primary Settling Tanks**

### **Key Benefits**

- Improved process equipment
- Improved treatment process
- Improved working conditions
- Reduced odour emission
- Improved safety in the Process Area

# Rehabilitation of South Primary Settling Tanks

## Status

- Last phase (tanks 5 & 6)
- Completion scheduled for late summer 2011













## **Sludge Thickening Facility Improvement**

### **Scope of Project**

- Major structural modifications
- Extensive process improvements
- Installation of dedicated odour control system (pre-phase of the Odour Control Project)

## Sludge Thickening Facility Improvement

### Key Benefits

- Improved process equipment
- Improved treatment process
- Improved housekeeping
- Improved working conditions
- Reduced odour emission
- Improved safety in the Process Area

## Sludge Thickening Facility Improvement

### Project Structure

- Phased construction
  - Phase 1
    - *Demolition work, structural work, replacement of two DAF tanks with new centrifuge units, polymer and sludge handling systems, electrical systems, dedicated odour control system*
  - Phase 2
    - *Removal of remaining DAF units, installation of five more new centrifuge units*

# Sludge Thickening Facility Improvement

## Project Status

- Phase 1 completed (two centrifuges in service)
- Phase 2 in commissioning
- Completion scheduled for fall of 2011











## **New Bar Screens Installation**

### **Scope of Project**

- Replacement of two old bar screens with two new units

## New Bar Screens Installation

### Key Benefits

- Improved process equipment
- Improved treatment process
- Improved housekeeping
- Improved working conditions
- Reduced odour emission
- Improved safety in the Process Area

