



NOTES:

1. USE E-309 ELECTRODES WHEN WELDING TYPE 304 STAINLESS STEEL TO MILD STEEL.
2. USE E-308-16 ELECTRODES WHEN WELDING TYPE 304 STAINLESS STEEL TO TYPE 304 STAINLESS STEEL.

All dimensions are in millimetres unless otherwise shown.



ENGINEERING & CONSTRUCTION SERVICES STANDARD DRAWING

REV 0 APR 2017

**STEEL/STAINLESS STEEL PIPE
WELDING DETAIL
LAP-JOINT**

T-1110.04-2

NTS SHEET 1