

**AMENDMENTS TO OPSS 922 (FEB 93) –
CONSTRUCTION SPECIFICATION FOR THE INSTALLATION OF BEARINGS ¹**

The following amendments are to be included with the tender item when additional elastomeric plain and laminated bearings are required for destructive testing purposes.

OPSS 922.08.01 is deleted and replaced by the following:

Bearings shall be available for sampling at the project site for non-destructive testing 45 days prior to installation. Additional bearings for destructive testing shall be available for sampling 60 days prior to installation.

OPSS 922.08.02 is amended by deletion of the first two paragraphs and the addition of the following:

After the bearings have been fabricated, the Contractor shall notify the Owner in writing of the identification and/or availability of the bearings.

The Contractor shall provide elastomeric bearings for destructive testing purposes in the number and sizes indicated in the Special Specifications.* These elastomeric bearings are in addition to those specified in the contract drawings.

The Contractor shall also provide one copy of stamped “Permission to Construct” layout and installation drawings for the bearings to be tested.

The elastomeric bearing samples selected at the job site, and a stamped copy of layout and installation drawings shall be delivered by the Contractor to a site to be identified by the Commissioner within 80 km of the boundary of Toronto.

The following amendments are to be included with this tender item when rotational and sliding surface bearings are specified.

OPSS 922.05.01 is deleted and replaced with the following:

Bearings shall conform to OPSS 1202, February 1993 and/or OPSS 1203, February 1993, amended as follows:

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- 1. All references to OPS specifications that have been amended (as noted in LIST T1) are superseded by references to the replacement City of Toronto specifications (as given in LIST T1).**

* Note to Designer: Provide this information in the form of a Special Provision.

1203.07.08 Corrosion Protection

Subsection 1203.07.08 of OPSS 1203 is amended by adding the following statement after the first sentence in the first paragraph:

The continuous weld attaching the stainless steel sheet shall be ground smooth and have the same corrosion protection as the bearing.

922.07.01.03 Holes for Anchors

Clause 922.07.01.03 of OPSS 922 is amended by deleting the last sentence and replacing it with the following:

Grouting operations shall conform to the grout manufacturer's recommendations except that the temperature of the air, concrete and bearings shall be not less than 5°C at the time of grouting and for a minimum of 96 hours after the grout is installed.