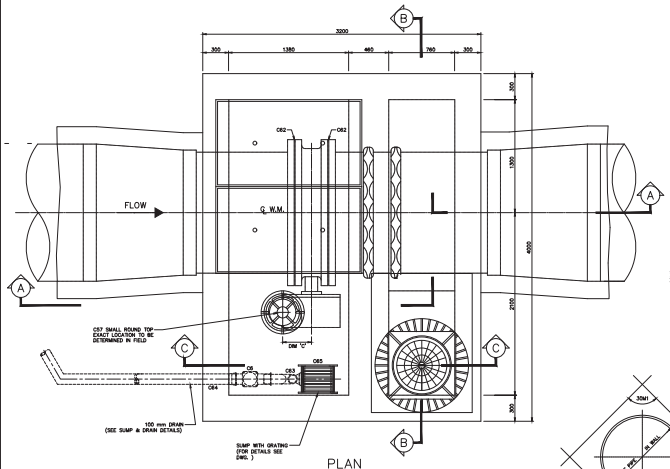
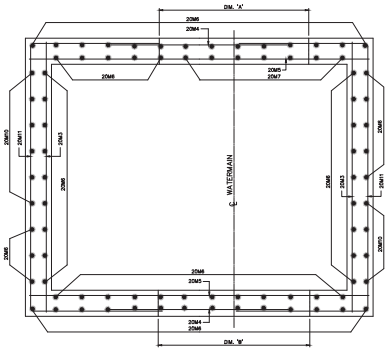
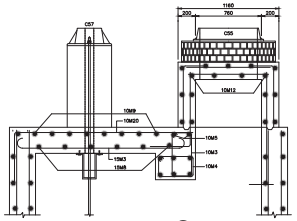


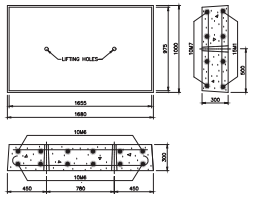
PLAN



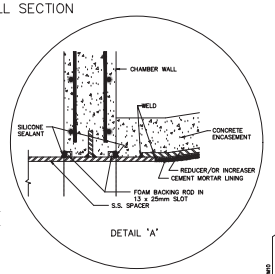
WALL SECTION



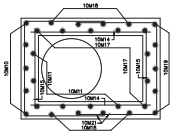
SECTION (C)



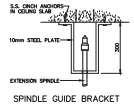
REMOVABLE SLAB
[2 REQUIRED]



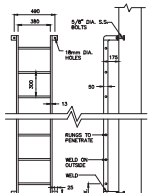
DETAIL 'A'



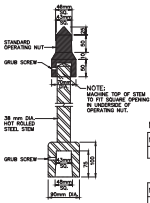
SECTION D–D

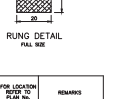


SPINDLE GUIDE BRACKET
NOT TO SCALE

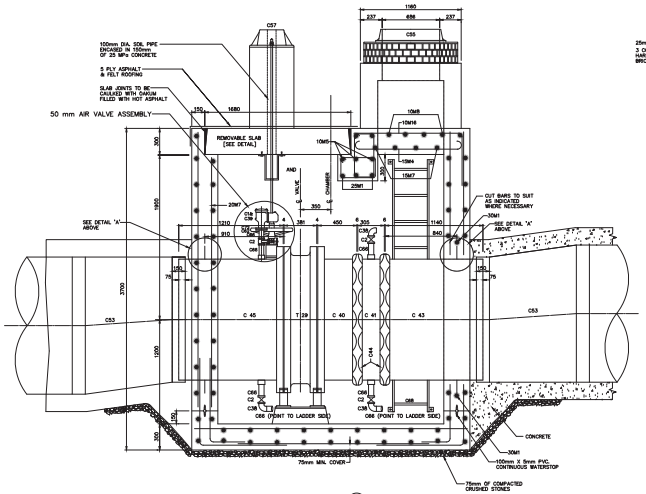


REMOVABLE ALUMINUM LADDER
NOT TO SCALE

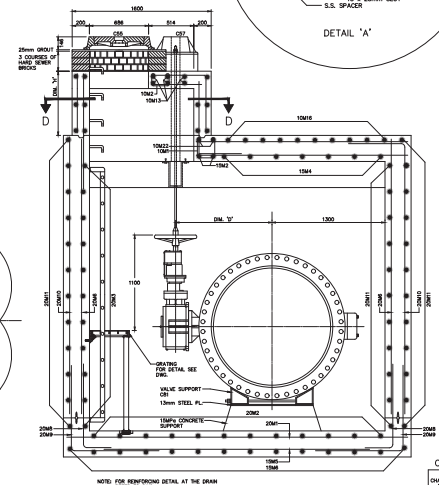




RUNG DETAIL
FULL SIZE



SECTION (A)



NOTE: FOR REINFORCING DETAIL AT THE DRAIN REFER TO DWG.

SECTION (B)

CHAMBER No.	DIM. 'A'	DIM. 'B'	DIM. 'C'	DIM. 'D'	DIM. 'H'

CHAMBERS

CHAMBER No.	CHAINAGE	INTERNAL IN METRES	SURFACE ELEV.	DIFFERENCE IN ELEV.	COVER LOCATION	DRAIN TYPE	OUTLET DIR.	FOR LOCATION REFER TO PLAN No.	REMARKS

NOTES

1. 25MPa CONCRETE TO BE USED EXCEPT AS NOTED.
2. MAXIMUM SIZE OF COARSE AGGREGATE TO BE 20mm
3. COVER TO MAIN REINFORCING TO BE 50mm OR AS INDICATED.
4. ALL BAR DIMENSIONS ARE OUT TO OUT.
5. BARS TO BE BENT COLD, MINIMUM INSIDE RADIUS TO 4 DIAMETERS.
6. ALL CROSSING BARS TO BE WELL WIRED.
7. ALL REINFORCING STEEL TO BE DEFORMED BILLET-STEEL BARS GRADE 350, CONFORMING TO C.S.A. STANDARD G30.12M
8. ALL LAPS IN REINFORCING STEEL TO BE AT LEAST 30 DIAMETERS IN LENGTH OR AS SHOWN, AND TO BE STAGGERED.
9. ALL BRICKWORK TO BE OF HIGH QUALITY HARD SEWER BRICK, LAID IN FULL MORTAR BED AND JOINTS, PARGED INSIDE AND OUTSIDE.
10. WATERSTOP [P.V.C.] TO BE PROVIDED AT ALL CONSTRUCTION JOINTS.
11. WHERE NECESSARY ADJUST REINFORCING STEEL TO SUIT WATERSTOPS AND OPENINGS.
12. PROVIDE SUMP PIT WITH GRATING AND SLOPE FLOOR TO SUMP 10mm/METRE.
13. DRAIN OUTLET TO BE LOCATED AT NEAREST POINT TO EXISTING SEWER.
14. DRAIN CONNECTION TO SEWER TO BE MADE BY CONTRACTOR UNLESS OTHERWISE NOTED IN THE GENERAL SPECIFICATIONS.
15. LADDERS, GRATINGS AND RAILINGS TO BE ALUMINUM AND OF REMOVABLE TYPE WITH STAINLESS STEEL BOLTS.
16. TOP TWO STEPS AND ANY ADDITIONAL STEPS IN THE CHIMNEY TO BE OF THE REMOVABLE TYPE.
17. CHAMBERS DEEPER THAN 1200mm FROM SURFACE ELEVATION TO TOP OF VALVE OPERATING SPINDLE SHALL HAVE EXTENSION SPINDLE AND GUIDE BRACKET.
18. ALL ALUMINUM SURFACES CONTACTING CONCRETE TO RECEIVE ONE COAT OF BITUMINOUS PAINT.
19. 'X' DEPENDS ON HEIGHT OF CHIMNEY [DIM.'H'] AND BARS SHALL BE COUNTED TO ENSURE THAT THE BOTTOM BAR IS LESS THAN 150mm ABOVE THE CHAMBER ROOF.

BENDING SCHEDULE

BAR No.	DIA.	TOTAL LENGTH	DIMENSIONS a	b	c	d	SHAPE	O.C.	No. REQ'D.
10M1	10	900	220	220	220			200	7
10M2		710	120	230	120			150	8
10M3		1640	520	230	520	230		200	20
10M4		1340	380	220	380	220		200	20
10M5		3900						AS SHOWN	5
10M6		900						300	24
10M7		1080						300	8
10M8		2400						200	4
10M9		1600						200	8
10M10		H–100					STRAIGHT	300	5
10M11		H+600						300	6
10M12		614						300	4
10M13		1060						200	6
10M14		1500						300	'X'
10M15		1060						300	'X'
10M16		1850	1270	600				200	10
10M17		H+630	H+200	450				300	8
10M18		H+180	H–100	300				300	8
10M19		H+494	H–100	814				300	5
10M20		2620	2040	600				200	6
10M21		2820	900	1060	900			300	'X'
10M22		4260	600	3120	600			AS SHOWN	2
15M1	15	1940	1580					AS SHOWN	8
15M2		3460	3100					AS SHOWN	2
15M3		2400	2040					200	6
15M4		1630	1270					300	7
15M5		3000						300	11
15M6		2200					STRAIGHT	300	14
15M7		2400						300	4
15M8		1600						300	7
20M1	20	3900						300	9
20M2		3100						300	12
20M3		3100						300	22
20M4		2000						300	24
20M5		3900						300	22
20M6		3150						300	71
20M7		2850						300	7
20M8		1310	1050	300				300	42
20M9		2060	1050	1050				300	46
20M10		3710	3150	600				300	10
20M11		6120	1550	3120	1550			300	24
25M1	25	4460	3900					AS SHOWN	3
30M1	30	O.D.+600					STRAIGHT	AS SHOWN	8

FOR REINFORCING AT DRAIN REFER TO SUMP AND DRAIN DETAIL DWG.

MATERIAL LIST

MARK	SUPPLIED BY CONTRACTOR
T39	1–1350mm HORIZONTAL BUTTERFLY VALVE AWWA C504

MARK	SUPPLIED BY CONTRACTOR
C1	1–50 mm AIR VALVE (FLANGED) (VENT–O–MAT RBX)
C2	4–50mm BALL VV – SS BODY/BALL TEFLON SEAT
○ C6	1–100mm BACKWATER CHECK VALVE
C57	1–SMALL ROUND TOP
C38	3–50mm 350DM, Sch40 STREET ELBOW
C39	1–13mm MALE INLET SINK FAUCET, ROUGH BRASS WITH HOSE END, EMCO No. 3710 OR EQUIVALENT
C61	4–M16 x 56mm S.S. BOLTS & NUTS
C62	1–50mm GASKET [FULL FACE, ONE PIECE]
C66	50mm 350DM, Sch40 NIPPLE THREADED BOTH ENDS 5–150mm LONG FOR DRAIN VALVE ASSEMBLIES
C66	50mm 350DM, Sch40 NIPPLE THREADED BOTH ENDS 1–125 mm LONG AND 1–175 mm LONG FOR AIR VALVE ASSEMBLY
C72	1–50mm THREADED FLANGE, CLASS 125, FLAT FACED AND DRILLED

MARK	SUPPLIED BY CONTRACTOR
C40	1–1350mm FABRICATED S.S. FL.–VCT. CONNECTION
C41	1–1350mm FABRICATED S.S. VCT.–VCT. SPACER
C43	1–1350mm FABRICATED S.S. VICTAULIC CONNECTION
C44	2–1350mm VCT. COUPLINGS, STYLE W77 EPDM NSF61
C45	1–1350mm FABRICATED S.S. FLANGE ASSEMBLY
C53	2–1000mm TO 1350mm ECCENTRIC REDUCERS
C55	1–CAST IRON, SQUARE FRAME WITH CIRCULAR COVER AND PLUG FOR VALVE CHAMBERS AS PER OPSD–402.020
C81	6–CINCH ANCHORS WITH M16 S.S. BOLTS & NUTS
C81	80–M45 x 216mm SS BOLTS AND NUTS
C81	8–M45 x 280mm LG. S.S. STUDS EACH WITH 1 NUT [6 UNC]
C82	2–1350mm DIA. NOPRI SANTOPRENE GASKETS [FULL FACE, ONE PIECE]
○ C83	1–C.I. RUNNING TRAP WITH CLEANOUT AND COVER
C84	1–100mm DIA. PVC PIPING
C85	1–SUMP FRAME AND GRATING
C88	1–STANDARD ALUMINUM LADDER AND STEPS
● C75	1–STEEL PLATE, 340mm x 840mm x 6mm
C81	2–STANDARD BUTTERFLY VALVE SUPPORTS

○ FOR DRAIN TYPE 'A' AND 'C' ONLY
● FOR DRAIN TYPE 'B' ONLY

FOR DETAILS OF C40, C41, C43, C45 AND C81 SEE DWG.

Engineering & Construction Services

GENERAL MANAGER, TORONTO WATER

DIRECTOR, Design and Construction Linear Underground Infrastructure

CHIEF ENGINEER and EXECUTIVE DIRECTOR, Engineering & Construction Services

MANAGER, Design and Construction Linear Underground Infrastructure

Title

Subtitle1

SUBTITLE2

1350 mm HORIZONTAL BUTTERFLY VALVE CHAMBER (Position B)

DESIGN:	Designed	DRAFTING:	Drawn	CHECK:	Checked	CONTRACT No. Contract
SCALE:	SCALE					
DATE:	DATE					

DRAWING NUMBER: T-1110.12-2

SHEET